



Dart Aerospace Ltd.
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D3955-5 Job Sheet 189343



Part No: D3955-5

Job Qty: 4 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/20/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	2/20/19	2/20/19	0.00	0.21	Waterjet - Flow		SC 1/27/19
120	QC 8	4 pcs	2/20/19	2/20/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		DAS 68/19/2/15
							QC 8 - 67		9-89
							QC 8 - 1 (A)		
130	Packaging 3-1 - Stock - B4B	4 pcs	2/20/19	2/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S153237



Part: D3955-5

Job No: 189343

Serial No/Batch: S153237

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/13/19

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	Stob/ SA FEB 19 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140 QC 21 - SA	4 pcs	2/20/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70		
Part Op 100 - 1-Cut as per Dwg D3955 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary Descriptions: 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.4180 sf (.3545 ea)	100-Waterjet - Flow - 1	5152146

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	1	.27	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	0.701 Diameter	
2	Plate	1.310Inches ± 0.030	1.340 1.280	1.317	
3	Plate	10.750Inches ± 0.030	10.780 10.720	10.750	
4	Plate	6.886Inches ± 0.010	6.896 6.876	6.888	
5	Plate	4.750Inches ± 0.030	4.780 4.720	4.757	
6	Plate	0.063Inches ± 0.010	0.073 0.053	0.057	